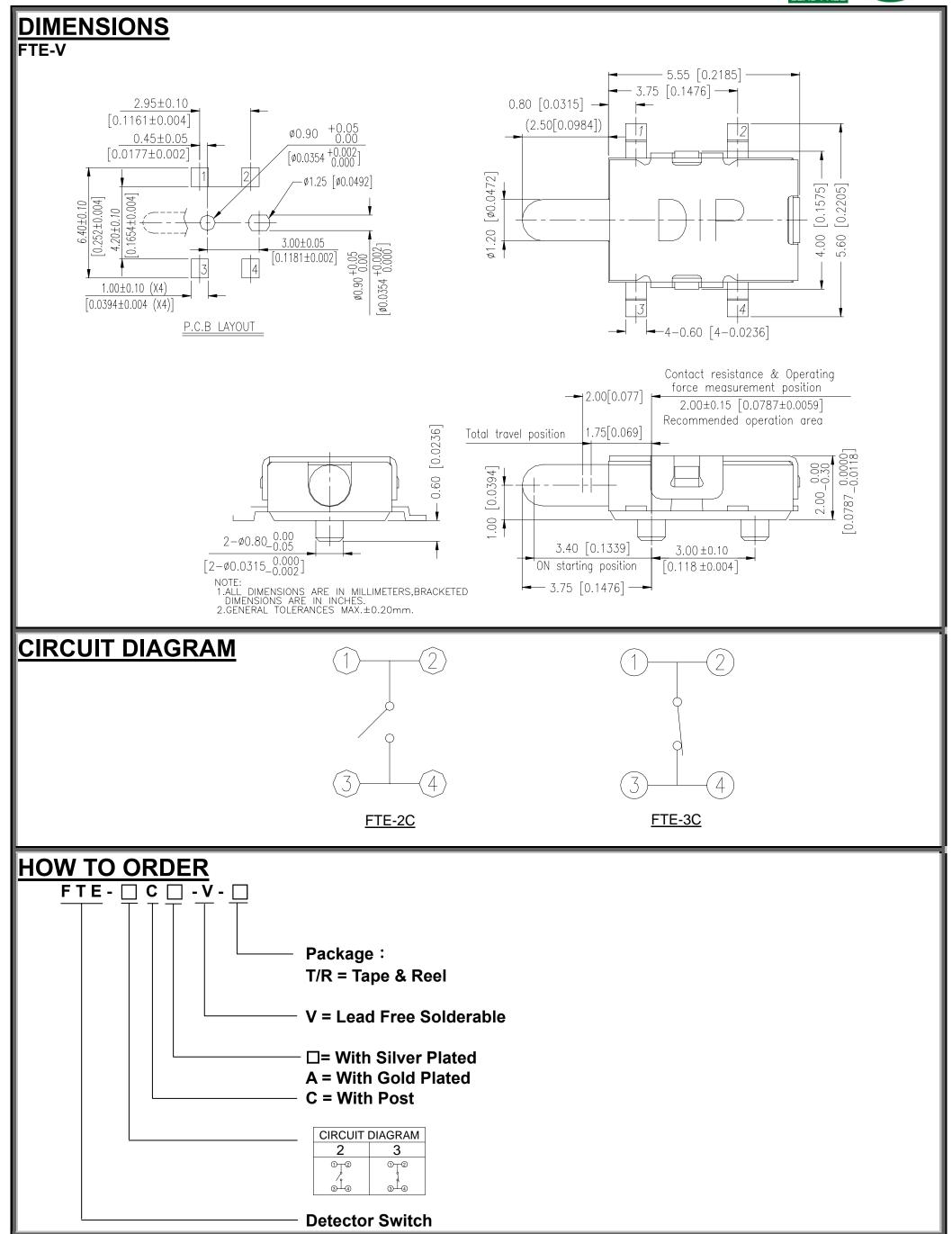
DIPTRONICS MANUFACTURING INC.

Speed & Technique

FTE SERIES





SPECIFICATION

Operation Force: 50gf max. Operation Temperature Range: -10°C to +60°C. Storage Temperature Range: -20°C to +70°C.

Electrical Life: 100,000 cycles Rating: 1mA,5VDC Contact Resistance: 2Ω max Insulation Resistance: 100MΩ min Dielectric Strength: 100VAC / 1 minute

<u>MATERIAL</u>

△COVER: Stainless Steel

- △BASE: UL94V-0 Nylon High-Temp Thermoplastic. Color: Black
- △CONTACT: Stainless with silver plated Stainless with Au plated△TERMINAL : Brass with silver plated

Brass with Au plated

 \triangle SPRING : Piano Wire.

SOLDERING PROCESS

 \triangle HAND SOLDERING: Use a soldering iron of 30 watts, controlled at 350°C approximately max 5 seconds while applying.

AREFLOW SOLDERING: When applying reflow soldering, the peak temperature or the reflow Oven should be set at 260℃max.

△Reflow Temperature Profile:

 \triangle Temperature Profile :

