DATA SHEET
CLL620-0101B2-273M1C5

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Ref.CE-P2516 06/13 R1(0214)

1. Scope of Application

This data sheet is applied to the LED package, model CLL620-0101B2-273M1C5.

2. Part code

CLL 620 - 01 01 B2 - 27 3 M1 C5

[1] [2] [3] [4] [5] [6]

[1] Part Code

[2] Dies in series quantity 1

[3] Dies in parallel quantity 1

[4] Correlated color temperature 2700K

[5] Chromaticity range MacAdam 3Step

[6] CRI Ra 80min.

< Features >

- External Dimensions: 2.0 x 0.8 x 0.75
- Internal Structure: Chip LED Type

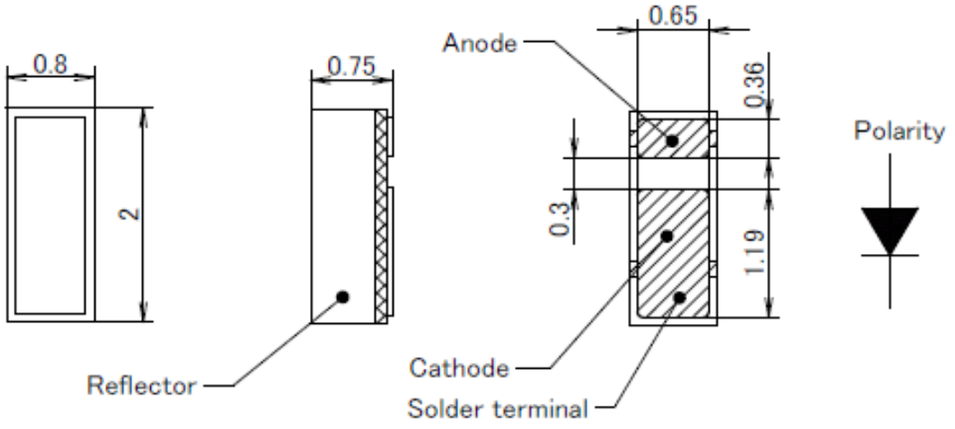
-Luminous Flux: 24.9 lm @ 80 mA
-CCT: 2700K (MacAdam 3Step)
-CRI: Ra 80min.
-Thermal Resistance: 90 C/W

- RoHS Compliant

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3. Outline drawing

Unit : mm
Tolerances unless otherwise specified : +/-0.1



4. Performance

(1) Absolute Maximum Rating

Parameter	Symbol	Rating Value	Unit	
Input Power	Pi	0.315	W	*1
Forward Current	I_F	90	mA	*1
Mnimum current	I_F min	5	mA	
Reverse Voltage	V_R	5	V	
Operating Temperature	T_{op}	-30 ~ +85	C	
Storage Temperature	T_{st}	-40 ~ +100	C	
Junction Temperature	Tj	120	C	*3

*1 Input power and forward current are the values when the LED is used within the range of the derating curve in this data sheet.
*2 Refer to 3. Outline drawing for Tc measurement point
*3 D.C. Current : Tj = Ts + Rj-s X Pi
*Ts:Solder terminal(Cathode) temperature.

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4. Performance

(2) Electro-optical Characteristics

Ts=25C

Parameter	Symbol	Condition	Min.	Typ.	Max.	Unit
Forward Voltage	V_F	IF=80mA	2.90	3.20	3.50	V
Reverse Current	I_R	VR=5V	-	-	100	μA
Luminous Flux	Φv	IF=80mA	21.1	24.9	28.7	lm
CRI	Ra	IF=80mA	80	83	-	-
Thermal Resistance	Rj-s *1	Junction-Solder	-	90.0	-	C/W

*1 Thermal Resistance : Junction-Solder terminal

(3) Ranking (Condition : IF=80mA, Ts=25C)

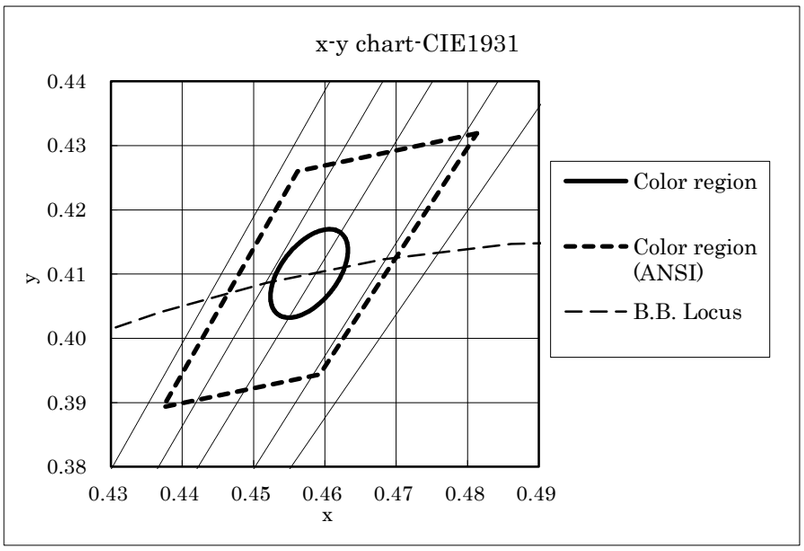
Parameter	Symbol	Rank	Min.	Max.	Unit
Forward Voltage	V_F	Q	2.90	3.10	V
		R	3.10	3.30	
		S	3.30	3.50	
Luminous Flux	Φ_V	B	21.1	23.6	lm
		C	23.6	26.2	
		D	26.2	28.7	

*1 The tolerance of measurement at our tester is VF±3% , φv±7%

*For an order, products within the rank listed above will be delivered.
Except designation of a delivery proportion of each rank.

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Chromaticity coordinates (Condition : IF=80mA, Tc = 25C)



Center	
x	y
0.4578	0.4101
Oval parameter	
a	0.00774
b	0.00411
θ°	57.28

Reference (ANSI C78.377)

		x	y
2700K	Center	0.4578	0.4101
	a	0.4813	0.4319
	b	0.4562	0.4260
	c	0.4373	0.3893
	d	0.4593	0.3944

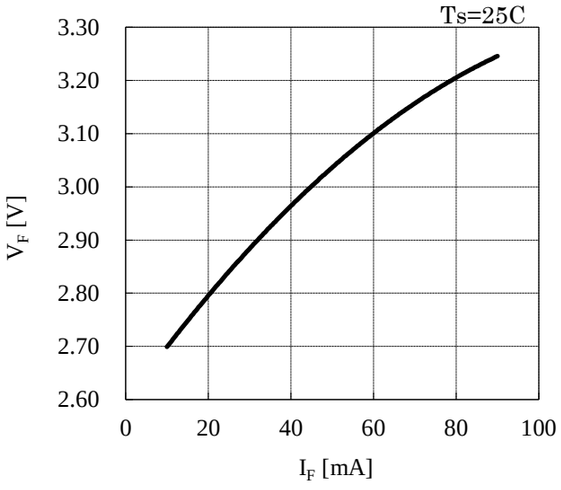
*1 The tolerance of measurement at our tester is Chromaticity(x,y)±0.01

*For an order, products within the rank listed above will be delivered.
Except designation of a delivery proportion of each rank.

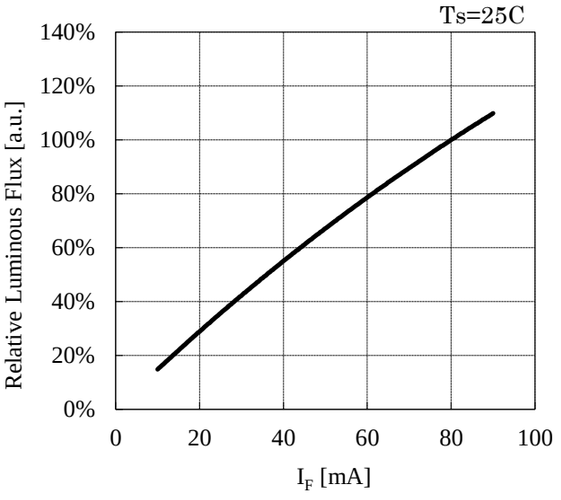
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5. Characteristics

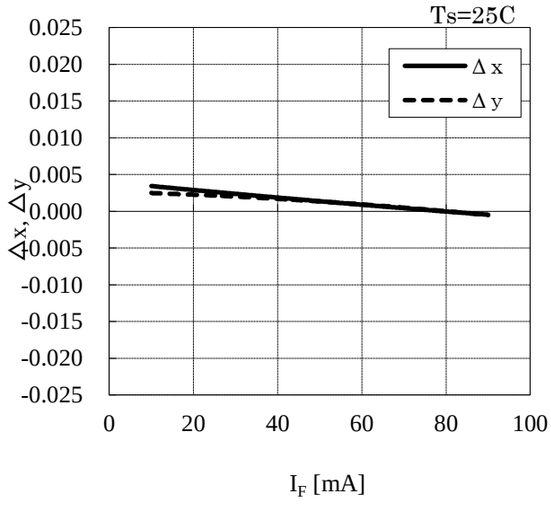
Forward Current vs. Forward Voltage



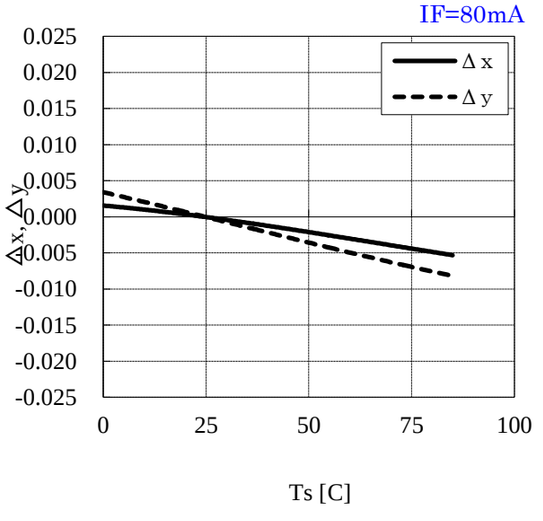
Forward Current vs. Relative Luminous Flux



Forward Current vs. Chromaticity Coordinate



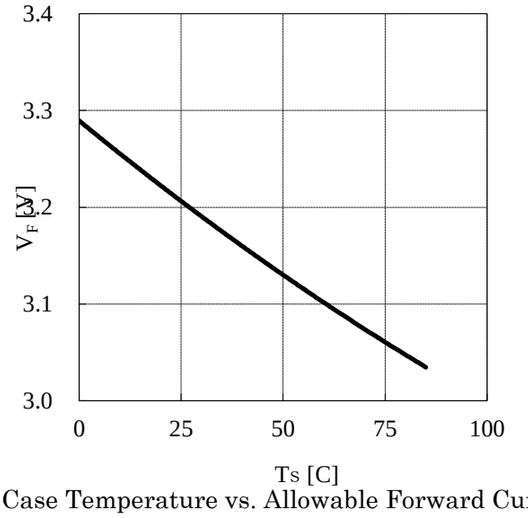
Solder Temperature vs. Chromaticity Coordinate



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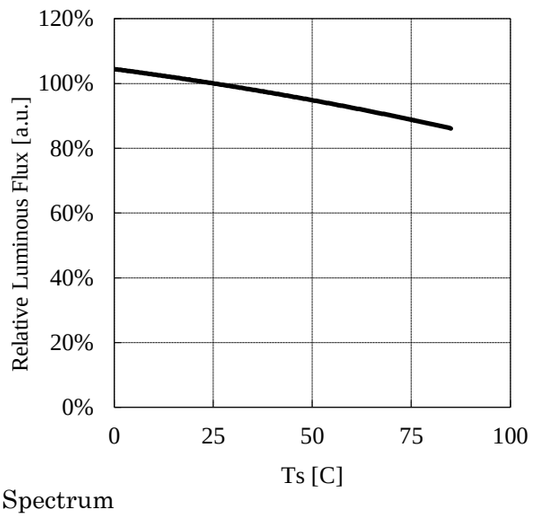
Solder Temperature vs. Forward Voltage

IF=80mA

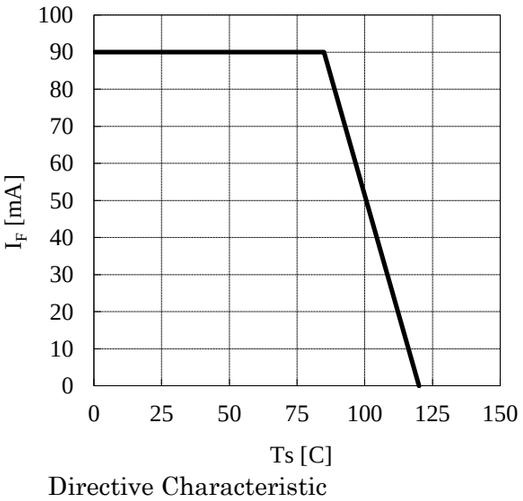


Solder Temperature vs. Relative Luminous Flux

IF=80mA

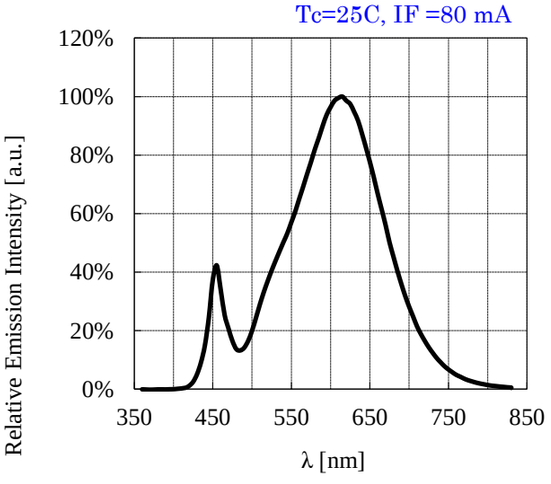


Case Temperature vs. Allowable Forward Current

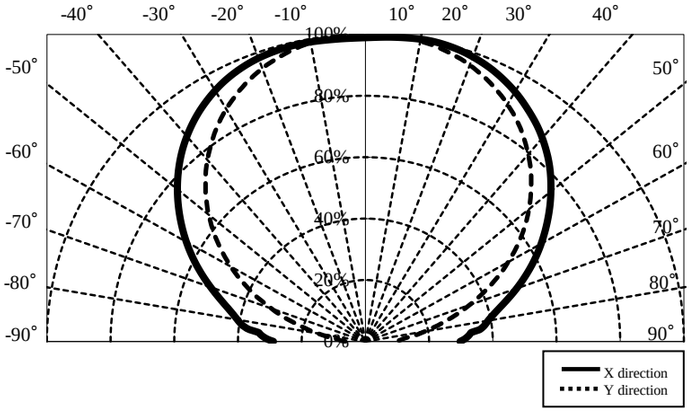


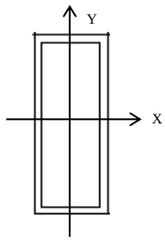
Spectrum

Tc=25C, IF =80 mA



Directive Characteristic





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6. Reliability

(1) Datails of the tests

Test Item	Test Condition
Continuous Operation Test	IF=80mA Ta=25C × 1000 hours
Low Temperature Storage Test	-40 C × 1000 hours
High Temperature Storage Test	100 C × 1000 hours
Moisture-proof Test	85 C, 85 %RH for 500 hours
Thermal Shock Test	-40 C × 30 minutes – 100 C × 30 minutes, 100 cycle

(2) Judgement Criteria of Failure for Reliability Test

(Ta=25C)

Measuring Item	Symbol	Measuring Condition	Judgement Criteria for Failure
Forward Voltage	VF	IF=80mA	>U X 1.1
Reverse Current	I_R	V_F=5V	> U×2
Total Luminous Flux	Φv	IF=80mA	<S X 0.7

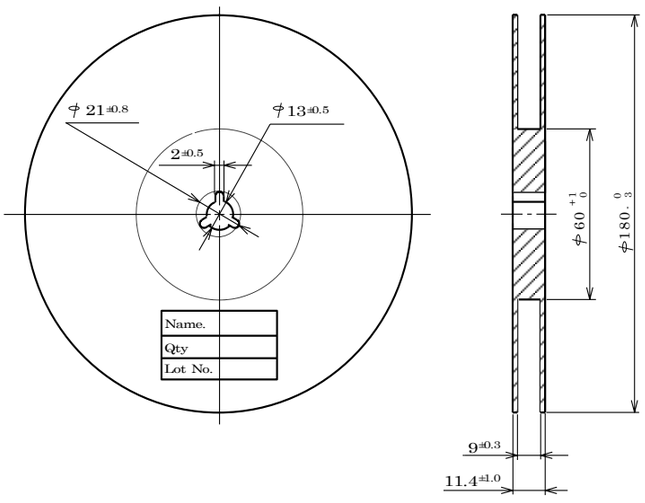
U defines the upper limit of the specified characteristics. S defines the initial value.

Note : Measurement shall be taken between 2 hours and 24 hours, and the test pieces should be return to the normal ambient conditions after the completion of each test.

7. Taping Specifications (in accordance with JIS standard)

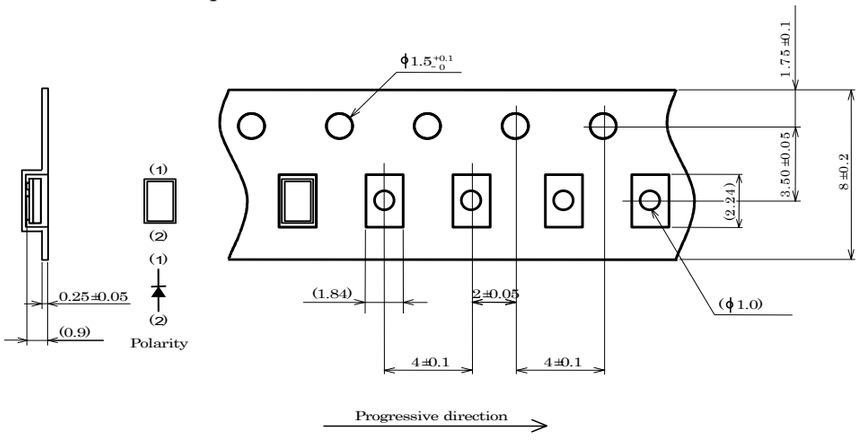
(1) Shape and Dimensions of Reel

(Unit:mm)

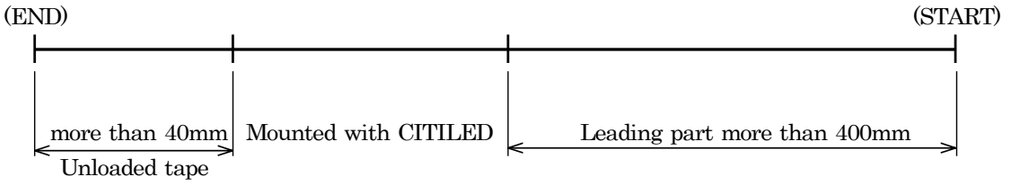


(2) Dimensions of Tape

(Unit:mm)



(3) Configuration of Tape



(4) Quantity : 3000pcs/reel

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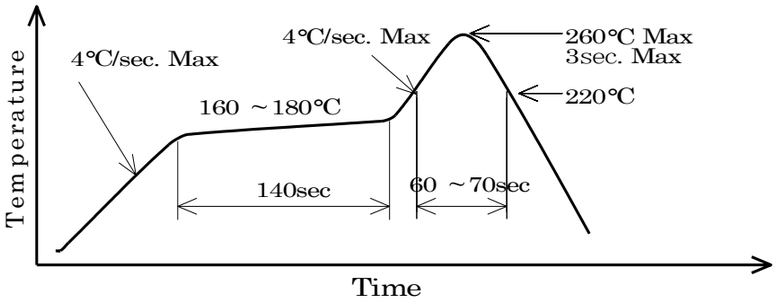
8.Soldering

8-1, Lead free soldering

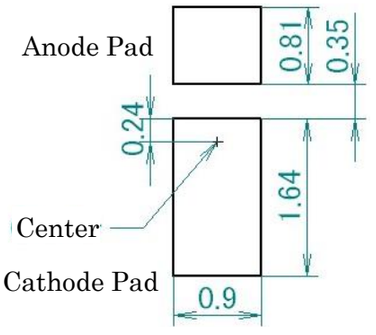
(1) Following soldering paste is recommended
Melting temperature : 216 ~ 220C.
Composition : Sn 3.5Ag 0.75Cu

(2) The temperature profile at the top surface of the parts is recommended as shown below.

(3) It is requested that products should be handled after their temperature has dropped down to the normal room temperature



8-2 Recommended soldering pattern



Mountability and solderability need to be optimized with actual conditions such as amount of solder, reflow temperature applied in the process.

8-3. Recommended pickup nozzle

Shape : Circular
Dimension : Diameter more than 1.2mm

8-4. Washing

(1) When washing after soldering is needed, following conditions are requested.

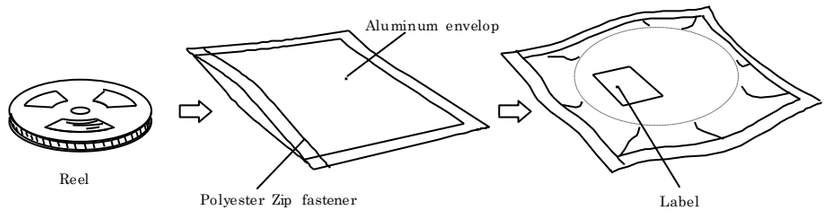
a) Washing solvent: Pure Water
b) Temperature, time: 50C or less × 30 seconds max or 30C or less × 3 minutes max.

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9. Packing Specifications

9-1. Moisture-proof Packing

To prevent moisture absorption during transportation and storage, reels are packed in aluminum envelopes



9-2. Storage

To prevent moisture absorption, it is strongly recommended that reels (in bulk or taped) should be stored in the dry box (or the desiccator) with a desiccant as the appropriate storage place. If not, the following is recommended.

Temperature : 5~30C
Humidity : 60%RH max.

The devices should be mounted as soon as possible after unpacking. If you store the unpacked reels, please store them in the dry box or seal them into the envelop again.

Moisture Sensitive Level 1. (IPC/JEDEC J-STD-020C)

Storage limitation : Before Unpacked Alminium envelop : 1 year from delivered day.
After Unpacked Alminium envelop : 168H

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10. Precautions

(1) Handling with care for this product

-When assembling the circuit board into the finished products, care must be taken to avoid the component parts from touching other parts.
-Please avoid the resin area from being pressed, stressed, rubbed, come into contact with sharp metal nail (e.g. edge of reflector part) because the function, performance and reliability of this product are negatively impacted.

(2) Countermeasure against static electricity

-Handling of this product needs countermeasures against static electricity because this is a semiconductor product.
-Please take adequate measures to prevent any static electricity being produced such as the wearing of a wristband or anti-static gloves when handling this product.
-Every manufacturing facility in regard to the product (plant, equipment, machine, carrier machine and conveyance unit) should be connected to ground and please avoid the product to be electric-charged.
-After assembling the LEDs into your final product(s), it is recommended to check whether the assembled LEDs are damaged by static electricity (electrical leak phenomenon) or not.
-It is easy to find static damaged LED dies by a light-on test with the minimum current value.

(3) Thermal Design

-The thermal design to draw heat away from the LED junction is most critical parameter for an LED illumination system. High operating temperatures at the LED junction adversely affect the performance of LED's light output and lifetime. Therefore the LED junction temperature should not exceed the absolute maximum rating in LED illumination system.
-The LED junction temperature while operation of LED illumination system depends upon thermal resistance of internal LED package (Rj-c), outer thermal resistances of LED package, power loss and ambient temperature. Please take both of the thermal design specifications and ambient temperature conditions into consideration for the setting of driving conditions.
-For more information, please refer to application note "Thermal Management".

(4) Driving Current

-A constant current is recommended as an applying driving current to this product.
In the case of constant voltage driving, please connect current-limiting resistor to each products in series and control the driving current to keep under the absolute maximum rating forward current value.
-Electrical transient might apply excess voltage, excess current and reverse voltage to the product(s).
They also affect negative impact on the product(s) therefore please make sure that no excess voltage, excess current and reverse voltage is applied to the product(s) when the LED driver is turn-on and/or turn-off.
-For more information, please refer to application note "Driving".

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10. Precautions (continued)

(5) Lighting at a minimum current value

-In a case where the minimum current(IF min) is applied to the product,
some of LED dice in the product might look different in their brightness
due to the individual difference of the LED dice, and they are not failed.

(6) Eye Safety

-The International Electrical Commission (IEC) published in 2006 IEC 62471
"2006 Photobiological safety of lamps and lamp systems " which includes LEDs within its scope.
-When sorting single LEDs according to IEC 62471, almost all white LEDs can be classified
as belonging to either Exempt Group (no hazard) or Risk Group 1 (low risk).
-However, Optical characteristics of LEDs such as radiant flux,
spectrum and light distribution are factors that affect the risk group determination of the LED,
and especially a high-power LED, that emits light containing blue wavelengths,
might have properties equivalent to those of Risk Group 2 (moderate risk).
-Great care should be taken when directly viewing an LED that is driven at high current,
has multiple uses as a module or when focusing the light with optical instruments,
as these actions might greatly increase the hazard to your eyes.
-It is recommended to regard the evaluation of stand-alone LED packages as a reference
and to evaluate your final product.

(7) Usage Condition

-This product is not designed for usage under the following conditions.
If the product might be used under the following conditions, you shall evaluate its effect
and appropriate them. In places where the product might:
-directly and indirectly get wet due to rain and/or at place with the fear.
-be damage by seawater and/or at place with the fear
-be exposed to corrosive gas (such as Cl2, H2S, NH3, SOx, NOx and so on) and/or at place with the fear.
-be exposed to dust, fluid or oil and/or at place with the fear.
-It is requested to avoid applying any stress to the resin portion of this product.

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11. Precautions with regard to product use

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